



NOROX[®] MEKP-925

DESCRIPTION

Norox[®] MEKP-925 has a high MEKP dimer content that gives excellent performance in most vinyl ester resins. Norox[®] MEKP-925 also performs well when used with general purpose ortho and isophthallic resins. Norox[®] MEKP-925 should be considered when an initiator is desired for use with most all resin types.

TYPICAL PROPERTIES

Active Oxygen.....	9.0 %, max.
Form	Liquid
Color	Water white
Specific Gravity @ 25°/4°C	1.10
Fire point	200°F, min.
Flash point (SETA C.C.)	170°F, min.
Soluble in	Oxygenated organic solvents
Slightly soluble in	Water

APPLICATION

Norox[®] MEKP-925 is a methyl ethyl ketone peroxide composition formulated to be an excellent cure initiator for both unsaturated polyester resins and vinyl ester resins. With most unsaturated polyesters it gives longer gel and gel to cure times but with a higher peak exotherm than Norox[®] MEKP-9, particularly in thick sections.

NOROX[®] MEKP-925

STORAGE

- Storage at 80°F or below is recommended. Storage below 70°F is recommended for maximum shelf life.
- Store in original containers **away** from flammables and all sources of heat, sparks, or flames; out of direct sunlight; and **away** from **cobalt naphthenate**, other promoters, accelerators, oxidizing or reducing agents and strong acids or bases.
- **Leaking containers** – Remove and isolate in a safe area. Re-package or dispose immediately (see **spills**).
- **Never** store in refrigerators containing food and/or beverages.
- Consult National Fire Protection Association (NFPA) Code 432 and/or local regulatory agencies.
- Rotate stock, use oldest date first.

HANDLING

- Inform all personnel of procedures for safe handling and review MSDS with them.
- Remove from storage area only the amount needed for one shift.
- Wear safety glasses or goggles and chemical resistant gloves.
- Keep away from heat, flames, and sparks.
- Avoid breathing vapors.
- Dilution is not recommended.
- **Never** add peroxides directly to promoters or vice-versa, violent decomposition can occur.
- Prevent contamination such as contact with dust, over spray, wood, and combustible material.
- Avoid contact with materials other than polyethylene, polypropylene, Teflon®, Tygon®, or similar materials, glass or glass-lined steel, and 304 or 316 stainless steel or equivalent.

FIRST AID

- **EYES** – Flush immediately with large amounts of fresh water and continue washing for at least 15 minutes. **Medical attention is needed.**
- **SKIN** – Wash with soap and water.
- **INGESTION** – Administer large amounts of milk or water and call a physician immediately. Do not induce vomiting. As an aid to the physician, suggest calling your local Poison Control Center.

SPILLS

- Clean up immediately by absorbing with inert material – vermiculite or sand.
 - After absorbing, moderately wet immediately with water and place in a clean plastic bag inside a plastic pail.
 - Dispose of immediately in accordance with local, state, and federal regulations.
- NOTE:** Spilled peroxides, if not immediately cleaned up, can become contaminated and ignite or decompose in a hazardous, violent manner.

FIRE

- Peroxides ignite readily and burn vigorously with acceleration.
- Use water from a safe distance – preferably with a water-fog nozzle.
- For very small fires, an extinguisher with carbon dioxide, foam, or dry chemical may be effective.
- In case of fire in or near a storage area, cool stored containers with water spray.

PACKAGING, SHIPPING & AVAILABILITY

- The standard package sizes of Norox[®] MEKP-925 are cases of 4x8 lb. and 4x4 kg polyethylene bottles; and 40 lb. or 20 kg Hedpacks. For custom package sizes, please contact your local distributor or NORAC, Inc.
- Classification – Please refer to the specific Norox[®] MEKP-925 Material Safety Data Sheet under section 14, Shipping Description.
- Norox[®] MEKP-925 is available through a nation-wide distributor network. Call Norac, Inc. for the name of the distributor in your area.

NOTE: MSDS's for all Norac products may be requested on the Norac website at www.norac.com

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