



T.R. Industries

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TR-210 SELF-STRIPPING LIQUID MOLD RELEASE

DESCRIPTION:

A liquid wax release based on our CARNAUBA base Paste Wax and blend of active cleaning solvents to reduce and minimize Styrene and wax release build-up or accumulation.

PRODUCT FEATURES:

- ★ Ease of application, one-step cleaner release
- ★ Fast Dry-Time. Approximately 5' at Room Temperature 75° F.
- ★ Restores Gloss appearance.
- ★ Excellent for detailed or non-skid type mold surface.
- ★ Improved production cycles and mold maintenance.

TYPICAL PHYSICAL PROPERTIES:

Weight Per Gallon 6.9-7.1
Solid content: 3-4%
Dry-time: 3 - 6 minutes. (varies dependent on ambient temperature and amount applied)
Thermal stability: 180-200 degrees Fahrenheit. (82-97 degree C.).
Viscosity: Thin liquid, light Yellow color with arp,atoc odor.
Active Ingredient: Proprietary Carnauba blend.

RECONDITIONED APPLICATION:

Liquid release is recommended for use only on well-conditioned tooling. Break-in new or reconditioned mold surfaces first with our **TR 301** Sealer Glaze and **TR 102** or **TR 104** Paste Wax Release. Start use of the liquid wax after 3-4 de-molding or releases using paste wax.

Apply with cotton cloth, wiping uniformly in circular motion. Allow to dry and polish with a cotton cloth to high gloss finish and proceed with production cycle. Each application or use of the one-step cleaner release removes styrene haze and excess wax from the mold surface. Repeated use maintains gloss retention and contributes to your mold maintenance. Can also be sprayed or brushed. Brushing into more detailed or nonskid surfaces and then wiped immediately will help clean that type surface. Wet polishing dulled or lower gloss areas restores luster or shine to the affected areas and entire mold surface.

NOTE:

Soft settling occurs with most liquid wax release and should be agitated well before and during use. Flammable Liquid, use proper safety precautions when spraying. For use **ONLY ON MOLDS FIRST** CONDITIONED WITH A PASTE WAX and release of a few parts

TR warrants that the product described in this specification sheet when supplied to you and properly applied by you to a suitable mold surface will conform to the specifications set forth in this product sheet. TR makes no other warranties. Final determination of the suitability of the product for the use by you and the manner of use is solely your responsibility. SPECIFICALLY TR MAKES NO IMPLIED WARRANTIES OF MERCHANT ABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.